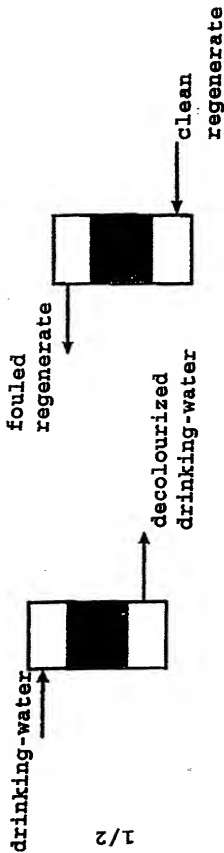


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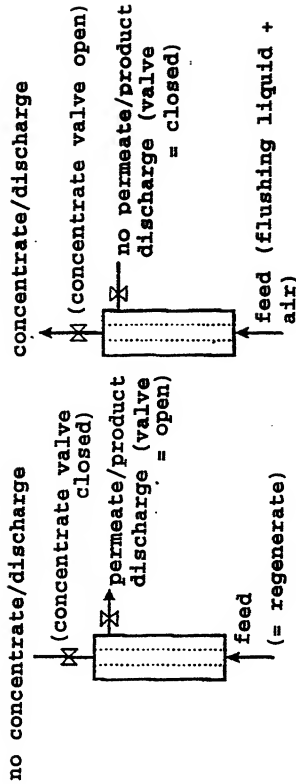
1. Ion exchange during operation

2. Ion exchange during regeneration

Fig. 1

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3. Nanofiltration during operation (dead-end)

4. Nanofiltration during flushing/concentrate discharge

Fig. 2

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